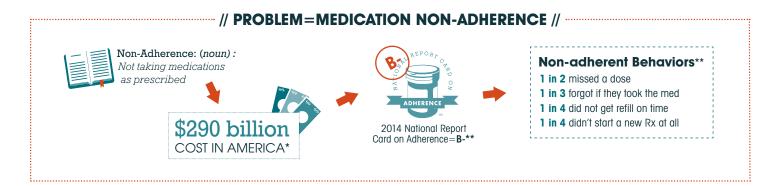
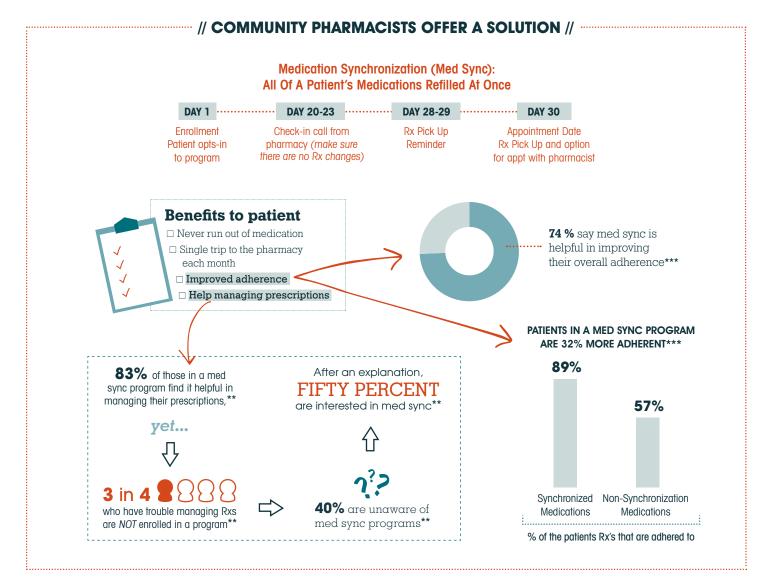
## Improving Adherence:

Patients like and want medication synchronization (when they know about it)





## References:

- \* "Thinking Outside The Pillbox: A System-wide Approach to Improving Patient Adherence for Chronic Disease." NEHI. 2009.
- \*\* Based on a 2014 survey of 1,012 Americans 40 years and older on chronic medications. The National Community Pharmacists Association, "National Adherence Survey: The Promise and Prospects of Medication Synchronization." For full report, visit ncpanet.org/medsync.
- \*\*\* "Assessing the Impact of a Community Pharmacy-Based Medication Synchronization Program On Adherence Rates." NCPA. 2014.

